Abnormal Traffic Filtering Mechanism for Protecting ICS Networks

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Abstract—The development of IT (Information Technology) has made access to control systems easier. However, because such advancement of control systems gave rise to many security vulnerabilities, the threat of cyber-attack is increasing as well. In order to respond to these threats, we discuss the mechanism for protecting ICS (Industrial Control System) network. Most of all, since availability is the most critical factor in a control system, independent network security technology is required. In this viewpoint, this paper presents our industrial firewall system, named the IndusCAP-Gate (Industrial Cyber Attack Prevention-Gate) system, that fundamentally prevents unauthorized access to a control system. Our system applies access control filters of various levels. Most of all, the proposed system has an abnormal traffic filtering mechanism about Modbus and DNP3 protocol of the most widely used protocols in ICS network. Therefore, it facilitates the provision of security policy specific to each zone of the control system intranet.

Keywords—Industrial firewall, control system, packet filtering, Modbus, DNP3

I. INTRODUCTION

A control system is a computer based system that is widely used in typical factories having an automated production system and in national infrastructures. It generally consists of various control devices such as sensor and actuator as well as the controller that controls the devices. For communication between such control systems, fast and efficient technologies such as Ethernet are applied more widely. Furthermore, it is evolving into an open system that enables interface to the Internet. The continuously increasing convergence of the control system and IT is the growing possibility of cyber-attacks on control systems. Although cyber-attack on control systems has been thought to be unlikely because of the network characteristics, recent cyber-attacks such as Stuxnet, Duqu, and Flame have become a key issue[1].

Availability is the most essential factor for a control system since service should not be interrupted even for a moment. Therefore, the independent application of security technology is preferred. The firewall system is the leading security device of such form. However, the existing IT firewalls do not support dedicated protocols of control systems and characteristics of the ICS network. Therefore, the development of network security technology customized to a control system is required. Moreover, existing IT firewalls must perform a broad access control targeting an unspecified number of systems and services, whereas industrial firewalls control access to specific systems and services[2].

In this paper, our proposed system applies various levels of access control filters. It is also designed to conform to the concept of “Zone and Conduit” model as the ANSI/ISA-99 international standard. Therefore, our system offers the benefit of having an effective structure to control access to each zone of the ICS network. The rest of this paper is organized as follows: Chapter 2 presents a brief description of early studies and our targeting control protocols; Chapter 3 presents the architecture and detailed mechanism of the proposed system; Chapter 4 shows the result of implementation of the proposed mechanism; Chapter 5 discusses the conclusion and future plan.

II. BACKGROUND

A. Related Work

Since control systems are operated in closed environments, they were deemed safe from cyber-attack. Even when IT security systems were installed, they were inadequate to protection of the control systems such as PLC (Programmable Logic Controller). Moreover, security products that do not reflect the use of control protocols such as Modbus and DNP3 have posed a serious threat to control system availability[3]. As a leading security device, a firewall system controls the traffic flow between the networks, and there are more attempts to apply the existing IT firewall technology to control systems. However, the existing IT firewalls have relatively low level of control protocol analysis technology. On the other hand, an industrial firewall system feature outstanding analysis technology of control protocols, but the TCP/IP session analysis and defence against DDoS attack are relatively weaker than the IT firewall technology. In other words, although there is not much difference between the IT firewall and the industrial firewall, applying the IT firewall in the ICS network environment has limitations.

Since the invasion of control systems can occur through not only malicious threats like cyber-attack but also an unintended mistake, the development of security technology suitable for the ICS network is needed to protect the control systems[4],[5]. Therefore, many industrial firewalls have been studied and developed for commercial purposes. They include
Modbus DPI Firewall from Tofino[6], SCADA Firewall from Bayshore Network, and Eagle mGuard from Innominate[7]. Of these, Modbus DPI Firewall (Modbus) and SCADA Firewall (DNP3) analyse the control protocols, whereas others perform TCP/IP-based access control. Besides, many products have been developed[8],[9], but it is difficult to know the detailed operations of the commercial products.

**B. Overview of Modbus and DNP3**

The Modbus and DNP3 protocols are industrial communication protocols and are now widely used worldwide as the communication standard by various control systems. The protocols are client/server-based communication protocols that use a wide range of transfer media. Since the application of Modbus and DNP3 on TCP/IP in particular, the protocols have become the main communication method due to their superior communication speed and system operation.

First, Figure 1 shows the packet frame architecture and attack signature example of Modbus/TCP. The Modbus/TCP packet has the Modbus ADU (Application Data Unit) on top of the conventional TCP/IP header. It is divided into the MBAP (Modbus Application Protocol) Header and the Modbus PDU (Protocol Data Unit). As a conventional TCP application, the Modbus/TCP transaction connects a TCP session for the communication between a client and a server and transfers the messages on top of it[10]. Next, Figure 2 shows the packet frame architecture and attack signature example of DNP3 over TCP/IP. As shown in the figure, the DNP3 protocol has its own hierarchy such as DNP3 data link layer, DNP3 pseudo transport layer, and DNP3 application layer, unlike the Modbus protocol[11]. Even so, DNP3 packet also has the DNP3 frame on top of the conventional TCP/IP header, like the Modbus/TCP protocol.

These protocols have no inherent security controls. So, it can be easily attacked[12]. For example, attackers can easily collect inside information of control systems in a critical infrastructure and send malicious commands through a simple packet manipulation[13]. Because of the built-in vulnerability of the control protocol, signatures for Modbus and DNP3 protocols were developed by DigitalBond[14], as shown in the figure.

**C. The Characteristics of ICS Network**

The ICS network has various control systems that consist of control devices such as sensor and actuator as well as the controller that controls the devices. Besides, it may also have HMI (Human Machine Interface) and SCADA (Supervisory Control And Data Acquisition) server to monitor efficiently many remote controllers. Because the ICS network is operated according to a predefined process for a special purpose, it is different from the Internet environment. Also, the initial installation environment has a high level of continuity, because almost no network topology or system is changed. In addition, the communication among control systems has a periodicity for control and monitoring from the operational standpoint. Therefore, the availability of application services can be predicted, because only a limited number of control systems are used. The characteristics of such a network have a high possibility of having a regular traffic pattern, based on the protocol standard[15].

The ICS network environment uses a specialized control protocol, and has a special requirement in that connection to the outside network should be minimized as much as possible. Therefore, existing security technologies have limitations in protecting control systems in ICS networks. That is, security technologies that consider the ICS network environment are required. Furthermore, independent security technology is more required, because the availability is particularly essential for a control system[16].

**III. Abnormal Traffic Filtering Mechanism**

**A. Architecture of the Proposed System**

The proposed system in this paper provides a multiple-access control filter to block unauthorized access to the...
control system intranet; it is positioned between the controlled zones in the ICS network to control traffic flow. Figure 3 shows the overall architecture of the system.

Figure 3. IndusCAP-Gate System Architecture

As shown in the above figure, the ICS network can be mainly divided into SCADA network and control network. The proposed system can be installed in various positions according to the purpose of the control system intranet. Its architecture enables users to check unauthorized access through the user interface. The system is organized into four function blocks, each of which is described as follows:

1) **Packet Collecting and Control Block**: The block collects incoming packets through the network interface card (NIC) and delivers them to the access control blocks. It can perform the function of delivering or blocking packets according to the result of access control processing.

2) **Network Layer Access Control Block**: The block performs network-level access control. It analyses incoming packets using the interface access control filter (I/F filter) and communication flow access control filter (Flow Filter). According to the analysis result, it blocks unauthorized service, system, and protocol.

3) **Application Layer Access Control Block**: The block performs application-level access control. It analyses incoming packets using the command access control filter (Command Filter) based on Modbus and DNP3 protocols. According to the analysis result, it blocks unauthorized access to the control command.

4) **Policy and Alert Management Block**: The block manages the filter policies of each access control block and the packet processing mode. It also connects the external user interface.

Using the blocks above, the proposed system blocks unauthorized access to the control system. The access control function is executed by organically combining I/F filter, flow filter, and command filter. Moreover, the interfacing of the SCADA network and control network in inline mode makes it suitable for the access control during communication between different security zones.

### B. Detailed Access Control Mechanism

As described above, our packet filtering mechanism of unauthorized access is performed by 4 filters. The leading control protocols, Modbus and DNP3 protocols, were the highest priority of system design. Figure 4 shows the simple organization of access control filters, and each filter performs whitelisted-based access control reflecting the authentication system in the security domain connected to each interface. These filters can be described as follows:

1) **I/F Filter**: The rules of MAC/IP address pair are applied for each interface. Only those packets conforming to the applied rules are selected and delivered to the opposite interface.

2) **Flow Filter**: The filter performs 5 tuple-based access control. It controls access to the service (source/destination port number), system (source/destination IP) and protocol units by packets that have passed I/F filter.

3) **Command Filter**: The filter performs application-level access control to the Modbus and DNP3 protocols. It controls access to control commands by packets that have passed I/F filter and flow filter. It can also apply some of the Modbus and DNP3 invasion signatures published by DigitalBond.

Finally, figure 5 shows the overall packet processing flows according to the application of the above access control filters. Here, the processing of incoming packets is the same except those branching into each interface. Only the packets allowed through a filter can be delivered to the next filter. In other words, only those packets allowed through all filters are delivered to the opposite interface. The filtering process...
allows the proposed system to block unauthorized access to
the control system and apply access control policies efficiently.

IV. IMPLEMENTATION AND EXPERIMENTAL RESULTS

The mechanism proposed in this paper was developed to
provide the access control technique suitable for the ICS
network. It can be installed between each different zone
to provide effective access control. To prove it, we developed
a prototype of the IndusCAP-Gate system as an industrial
firewall. It was implemented to run in Linux OS, adopting
the UNO-3072L platform which has a no-fan system, to suit
the nature of the control system operating environment. Figure 6
illustrates the prototype platform and GUI (Graphical User
Interface) of the developed system.

The packet processing performance of the system was
tested using the IXIA traffic generator. Since the ICS network
environment generally has limited traffic, up to 20Mbps
packets transfers were tested. The test result showed that
the system was able to process 100% of incoming packets and
was suitable for the control systems environment where
availability is the first priority. Finally, figure 7 shows the
accuracy of the access control processing by using the IXIA
traffic generator.

V. CONCLUSIONS

This paper has described the design and implementation of
the proposed system. The abnormal traffic filtering
mechanism of the system is performed by access control
filters for blocking unauthorized access to control systems.
The mechanism basically is performed through white-list
based filtering rules, and facilitates the provision of the
security policy specific to each zone of the control system
intranet. Most of all, our system applies access control filters
of various levels to provide flexible access control to specific
system, service, and control command about the Modbus
and DNP3 protocols. Therefore, our system offers the benefit
of having an effective structure to control access to each zone
of the control system intranet.

In the future, we plan to address the problems identified by
various tests and study the techniques to provide clearer and
lighter access control functions. In addition, we will verify
the safety of the system by installing and operating it in an
actually operating control system intranet and expand the
functionality to support other protocols in addition to the
Modbus and DNP3 protocols.

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