## Time-frequency Analysis for Validating Prognostics Algorithms of Rolling Element Bearings

Guanhua Zhu\*, Xiaoling Xu\*\*, Qing Zhong \*\*, Bing-Yuh Lu\*\*, Yushen Lu\*\*, Guangming Xu \*\*, Yumeng Zhou \*\*, Ziyi Jiang \*\*, Kai Sun \*\*, Minhao Wang \*\*

\*Guangdong Provincial Key Lab.of Petrochemical Equipment and Fault Diagnosis, Guangdong University of Petrochemical Technology, Maoming City, Guangdong, China

\*\*Faculty of Automation, Guangdong University of Petrochemical Technology, Maoming City, Guangdong, China

## FranklinLu888@outlook.com

Abstract—This study employed the time-frequency analysis to compute some of the XJTU-SY bearing datasets and aimed at the investigation of spectrogram of the raw data of the datasets. The methods of this study are divided into 4 parts: (1) spectrogram, (2) XJTU-SY bearing datasets, (3) equipment and, (4) 2D correlation. The results show the dominant reasons of malfunction of the machine occur in the duration of the 75th to 100th minutes. Both 2D correlation coefficients of the spectrograms of horizontal and vertical vibrations in the 100th and 123th minutes are larger than 0.8 because rotation of the roller entered a distinguished state of malfunction in the 100th minute. The inner damage is enhanced step by step. The interpretation of VEs and HEs is helpful to detect the fault diagnosis of the roller. The further studies will test more data, and add more algorithms for the accurate diagnosis.

## Keyword—spectrogram, correlation coefficient, episode



**Guanhua Zhu** received his BS in Mechanical manufacturing and automation major from Guangdong Ocean University in 2003, MS in software engineering from Huazhong University of Science and Technology in 2006. He is currently a senior engineer with Guangdong Provincial Key Lab.of Petrochemical Equipment and Fault Diagnosis, Guangdong University of Petrochemical Technology, Maoming City, Guangdong, China. His academic interests focus on fault diagnosis, industrial internet and artificial intelligence.



Xiaoling Xu received the BS and MS degrees from Henan Polytechnic University, Henan, China, in 2006 and 2008, respectively, and received the PhD degree in in control science and engineering from Guangdong University of Technology. She is currently a lecturer with Faculty of Automation, GDUPT, Maoming, Guangdong, China. Her current research interests include distributed optimization, multiagent coverage control.



Qing Zhong is now student at Faculty of Automation, Guangdong University of Petrochemical Technology, Guangdong, China. He won the third prize of the 5th National College Students Embedded Chip and System Design Competition - Application Track South Division Rematch and the third prize of 8th National College Students Biomedical Engineering Innovation Design Competition. He Published a paper titled "Research on Data Structure and Algorithm of YOLO V8"



**Bing-Yuh Lu** (M'10) received his BS in electrical engineering from National Central University in 1988, MS in electrical engineering from National Taiwan University in 1993, and PhD in electrical engineering from National Taiwan University in 2000. He is currently a professor with Faculty of Automation, Guangdong University of Petrochemical Technology (GDUPT), Maomin g City, Guangdong, China. He has been an instructor (1993 to 2000), an associate professor (2000 to 2016), and a full profess or (2016 to 2019) with the Department of Electronic Engineering, Tungnan University, New Taipei City, Taiwan, from 1993 to 2019. He is a member of IEEE, has been a member of the Technical Committee IEEE International Conference on Advanced Communication since 2015, and served as a reviewer for some international journals. His academic interests include electronic c ircuits and systems, medical engineering, acoustics, modeling, and signal measurement and processing.

**Yushen Lu** is a student with Faculty: of Automation, Guangdong University of Petrochemical Technology, Guangdong, China. He is proficient in C language. He is familiar with Arduino, 51, STM32 and other microcontrollers and can independently complete PCB hardware design according to project requirements. His research interests include Internet of things and MCU development.

**Guangming Xu** is a student with Faculty of Automation, Guangdong University of Petrochemical Technology, Guangdong, China. At present, he is participat in the solar photovoltaic project in the measurement and control system development laboratory of our school.



Kai Sun is an automation student at Guangdong University of Petrochemical Technology. Participate in Maoming Green Chemical Research Institute "sail Plan" 2022 "application innovation" project. His research interests include electronic circuit hardware design and embedded systems.

Yumeng Zhou is a student of Measurement and Control Technology and Instrumentation at the School of Automation, Guangdong University of Petroleum and Chemical Technology. She has won the Internet+School level Bronze Award, and she work diligently, study hard, solve professional technical problems, and coordinate work.

Ziyi Jiang is a student with Faculty: of Automation, Guangdong University of Petrochemical Technology, Guangdong, China. She majored in measurement and control Technology and instrumentation, and won the third-class scholarship for two consecutive years. Have a wide range of knowledge and skills. She is good at solving complex problems and working well with others. She has good communication skills and team spirit, and she can quickly adapt to the new environment and finish the work efficiently. she likes to challenge herself and keep learning and growing.



Minhao Wang is a student with Faculty: Electrical Engineering and Automation, Guangdong University of Petrochemical Technology, Guangdong, China. He won The National third prize of The 8th National College Student Biomedical Engineering Innovation Design Competition and The university-level plan project for college students' innovation and entrepreneurship was approved of Guangdong University of Petrochemical Technology. He is serious and motivated in his studies. He won the school's first-class scholarship and the school's top three students in 2023. His research interests include coding and PCB hardware design.